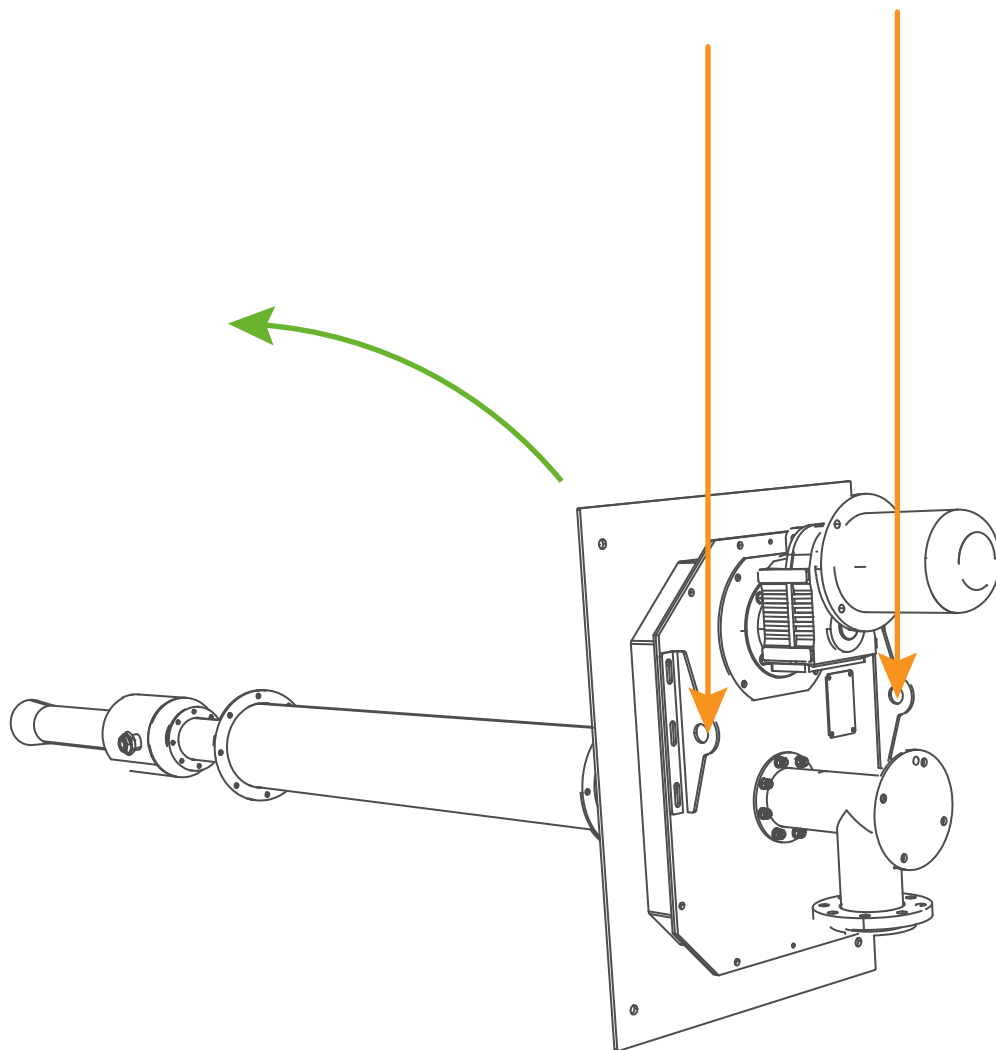
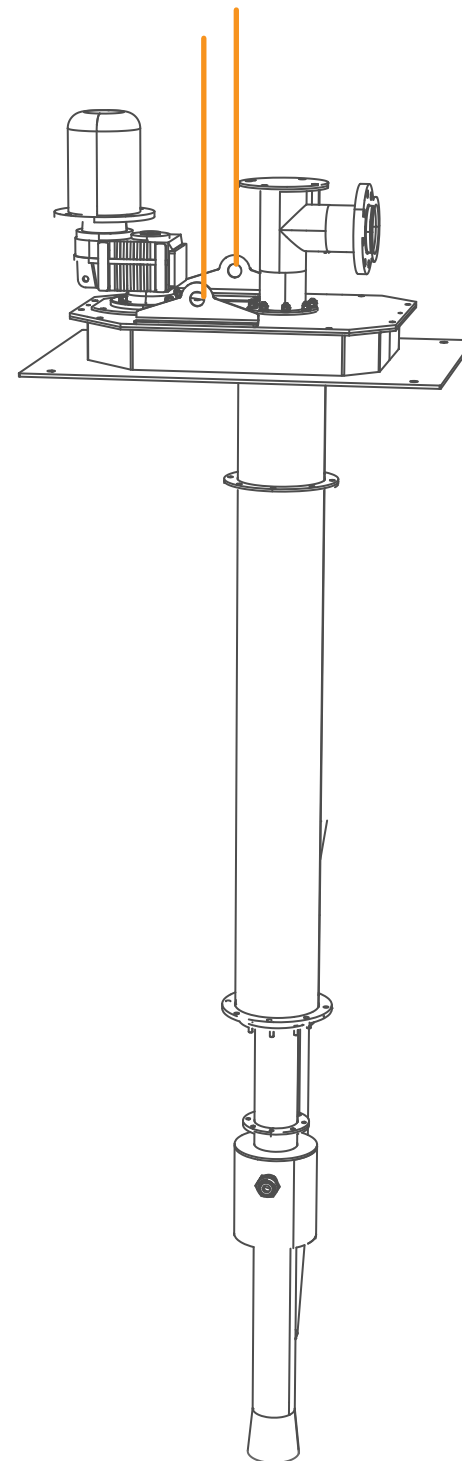


1

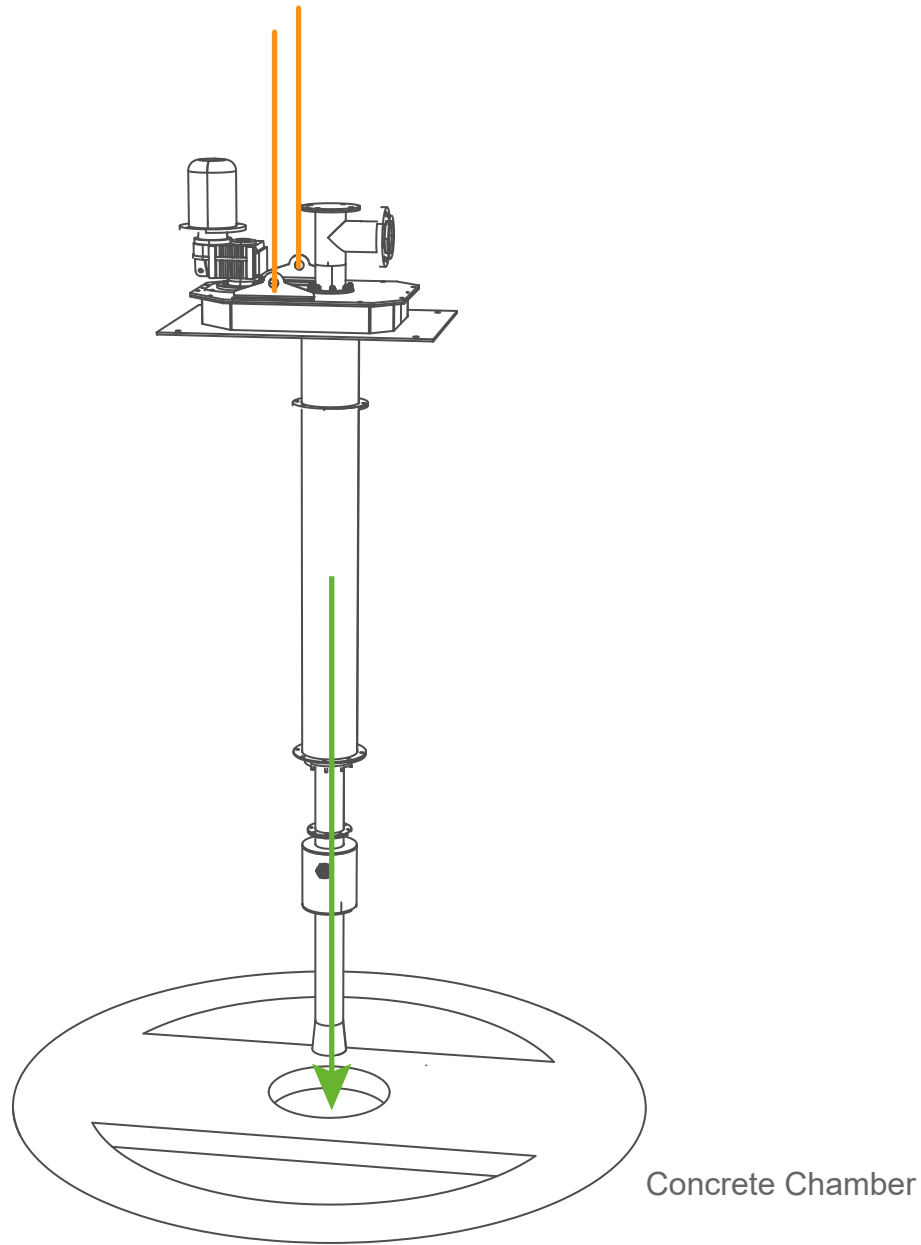


2

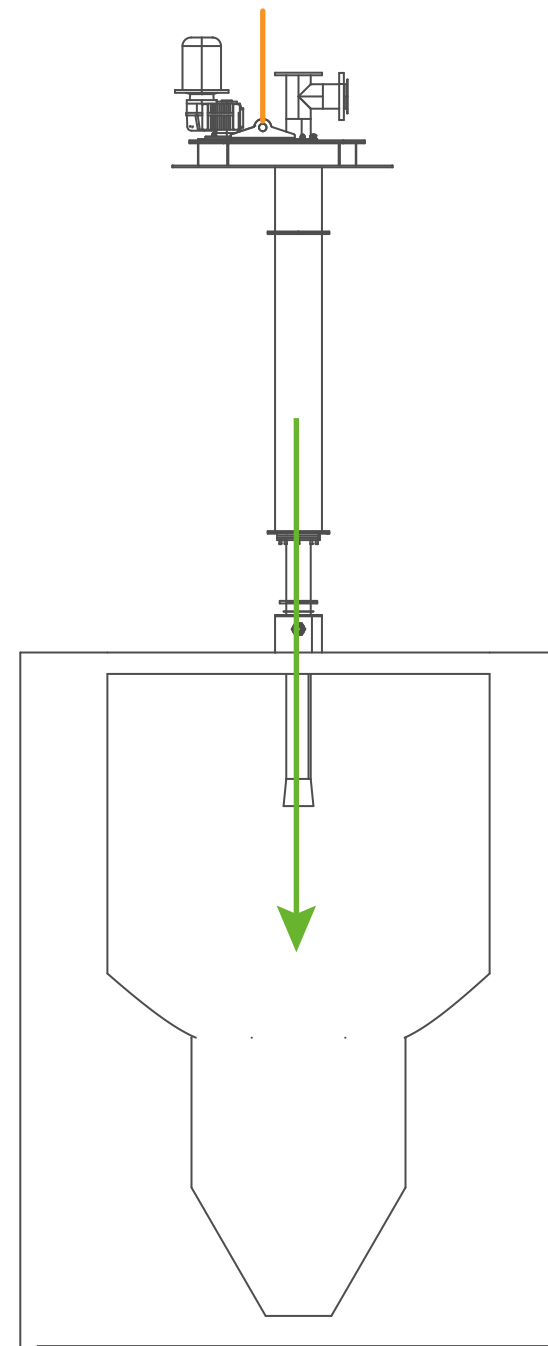


On the top part of the equipment there are 2 eyelet, lift the Vortex from these.

3

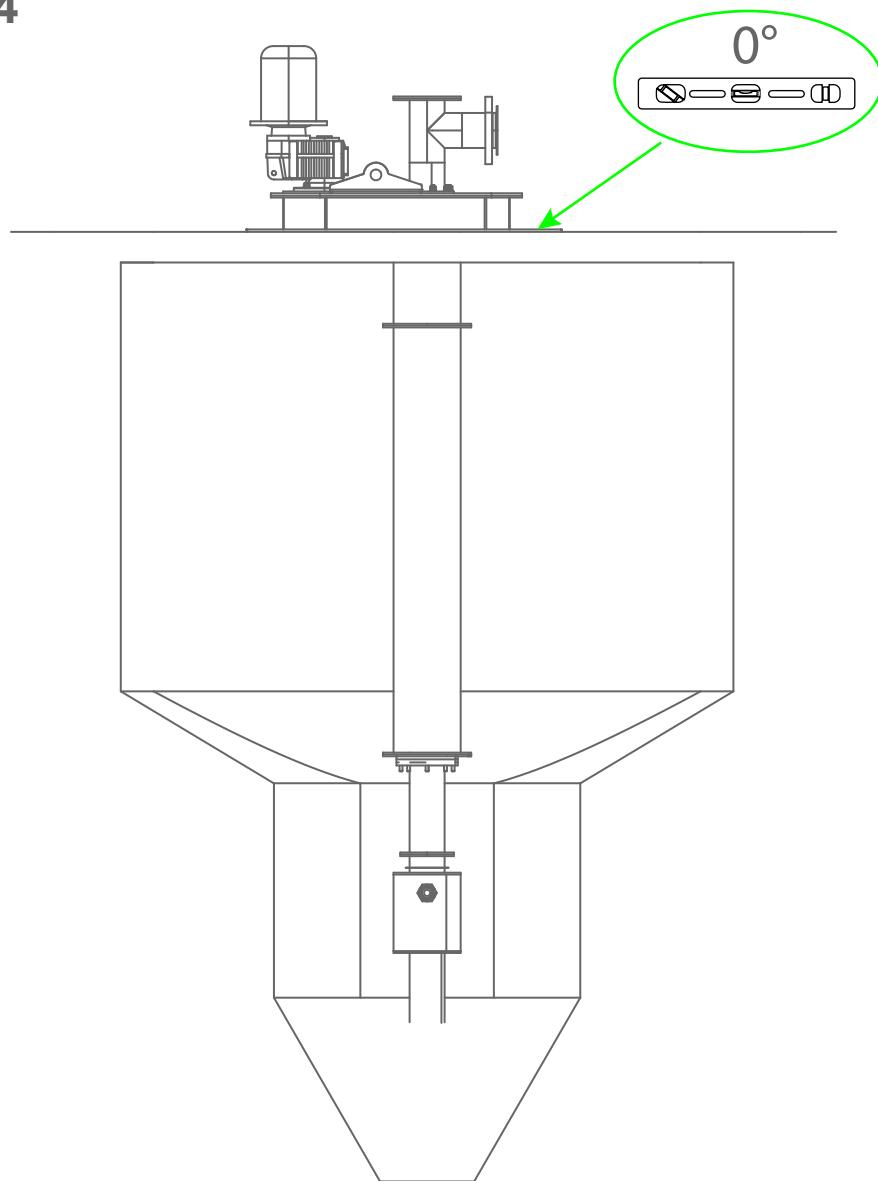


Place the VXGR trough the hole of the concrete chamber



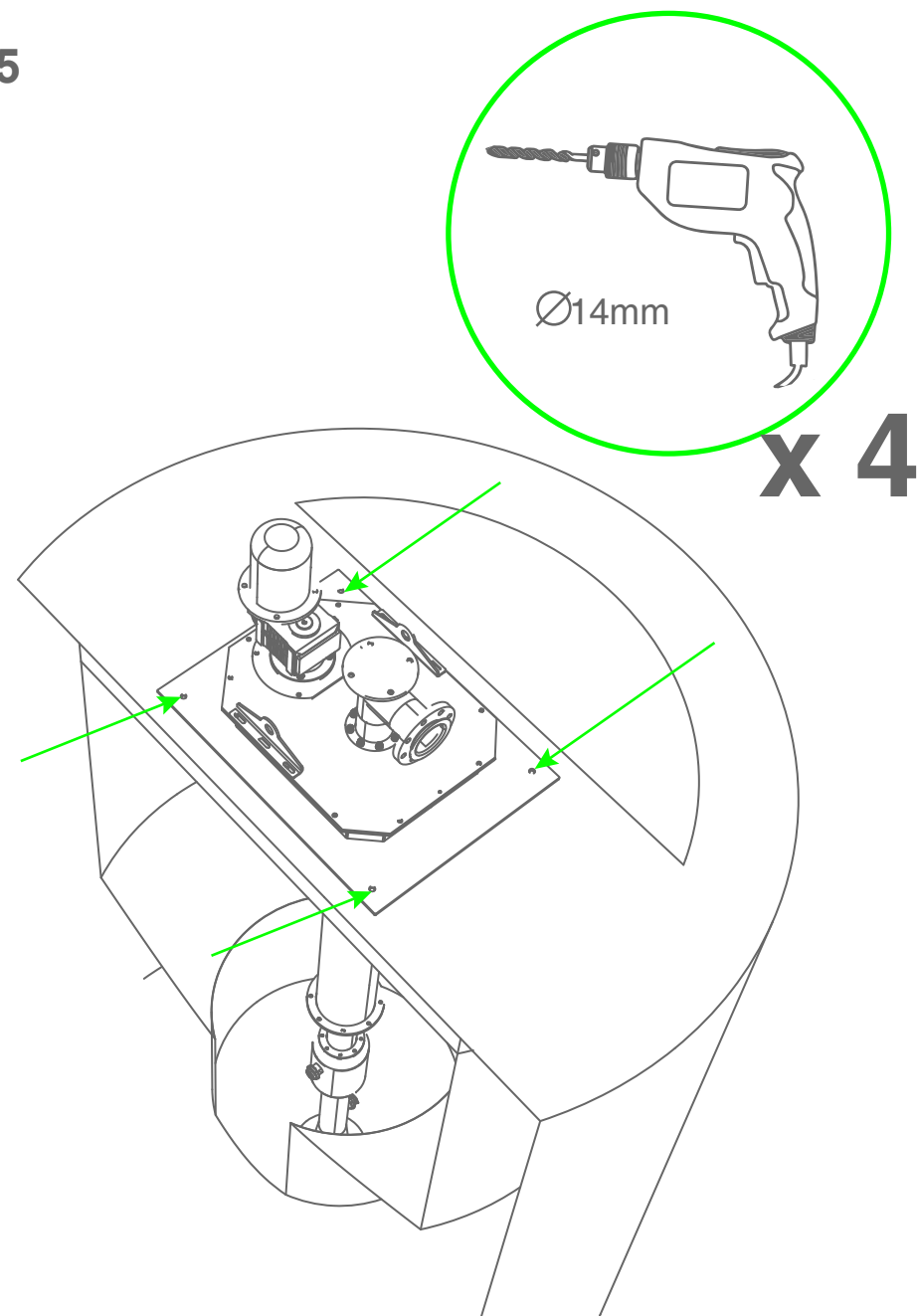
Section View

4



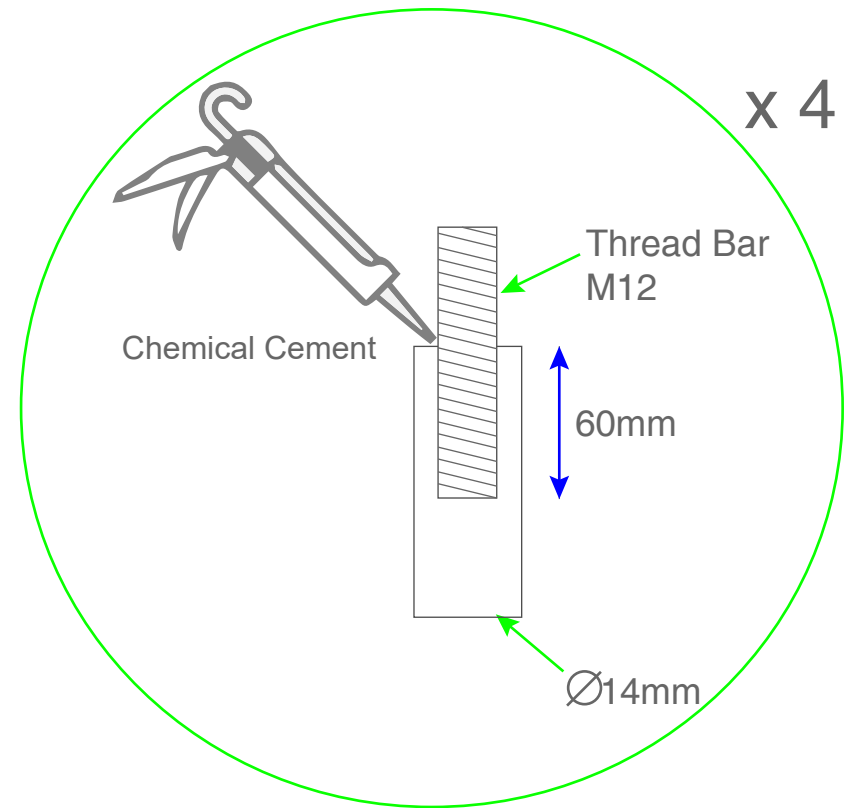
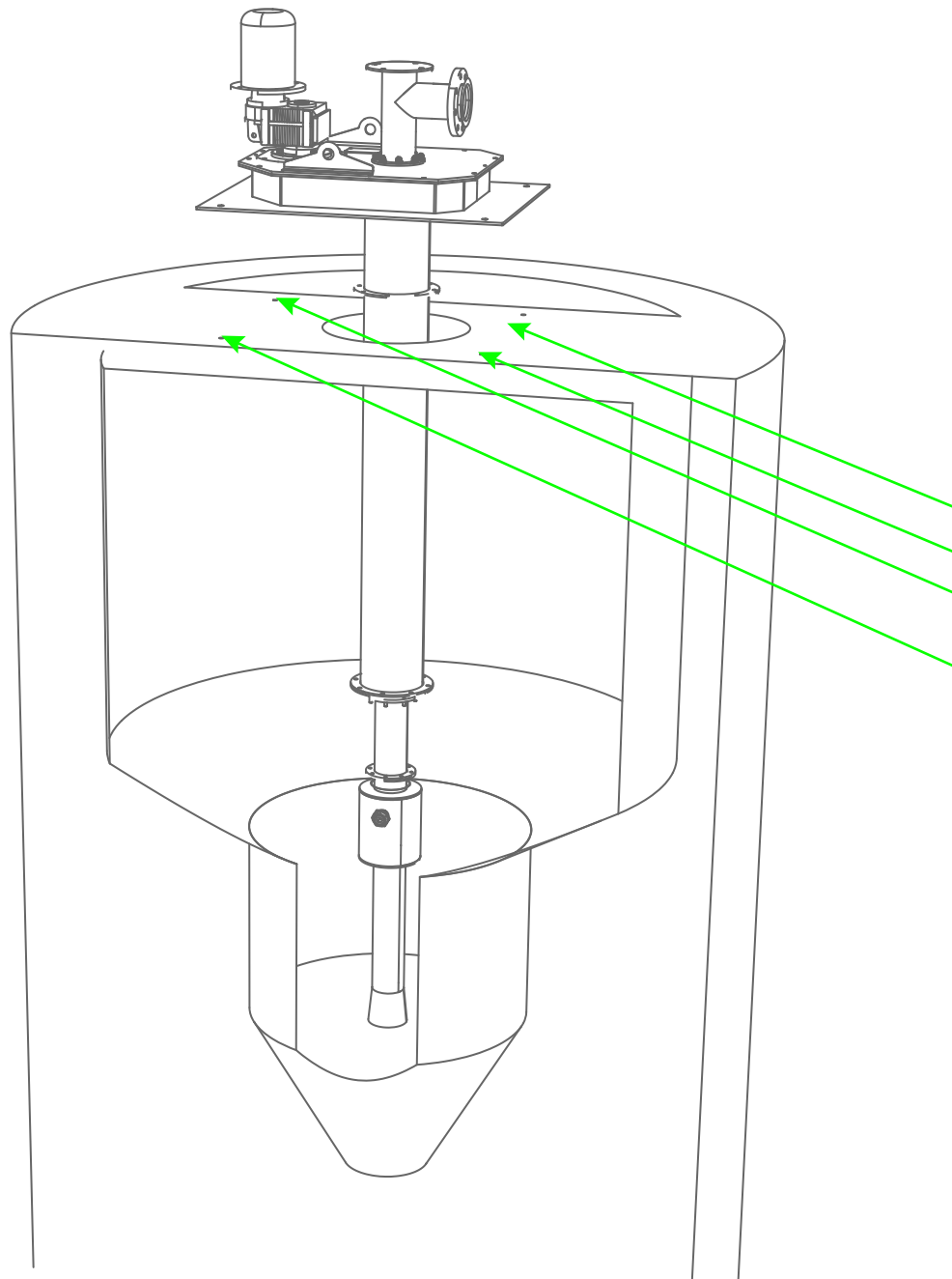
Place the VXGR trough the hole of the concrete chamber

5

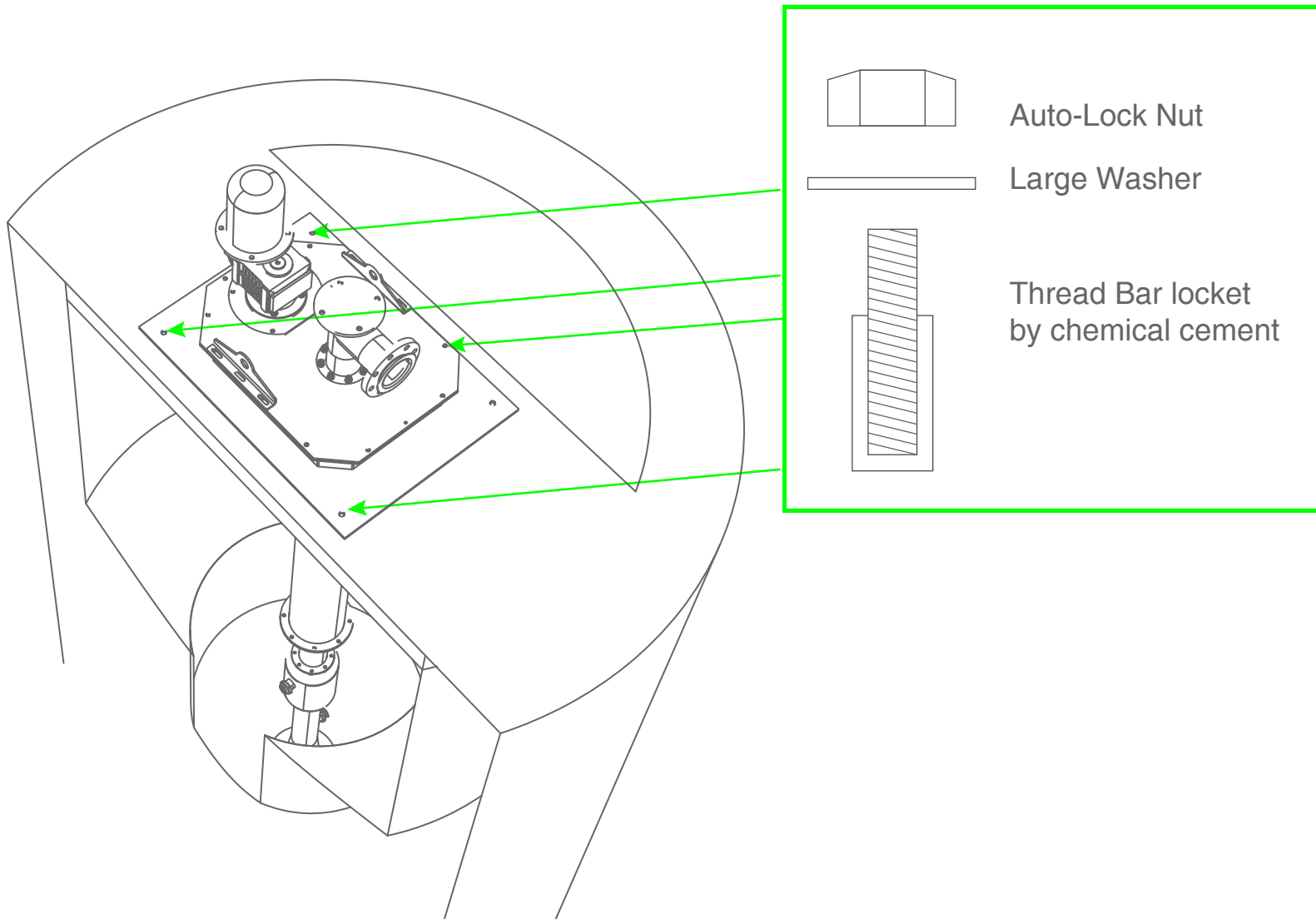


Place the VXGR trough the hole of the concrete chamber

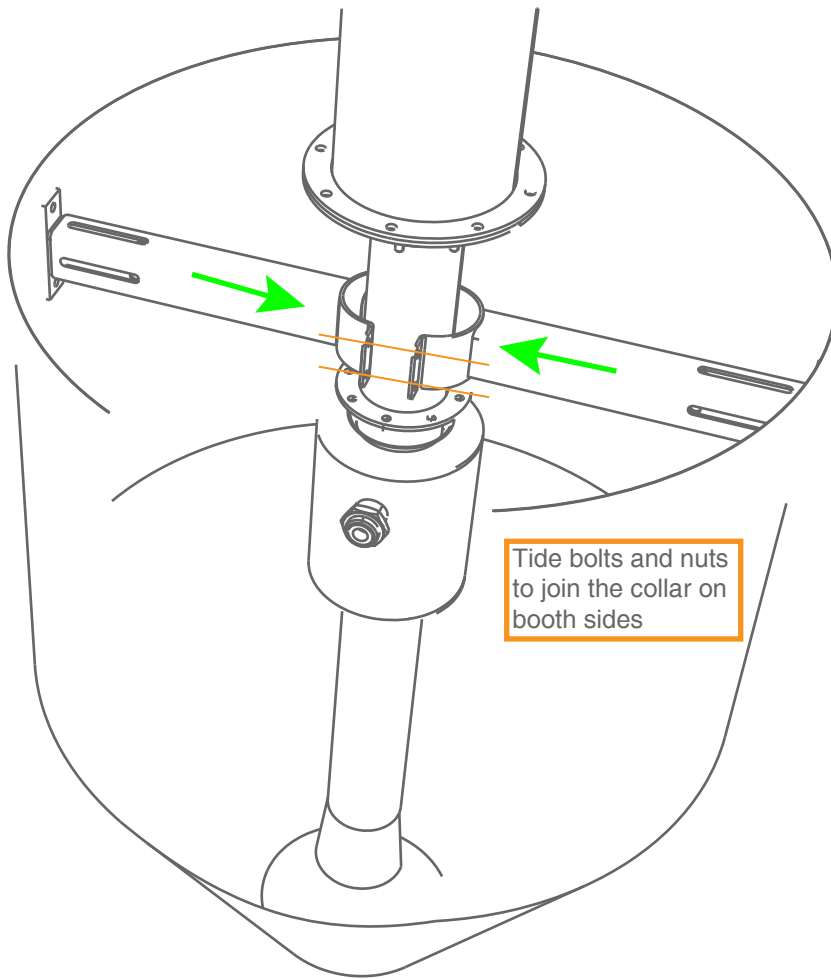
6



Detail of the 4 drilled holes

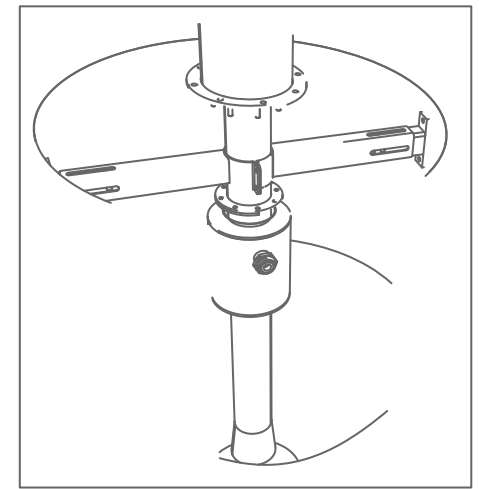
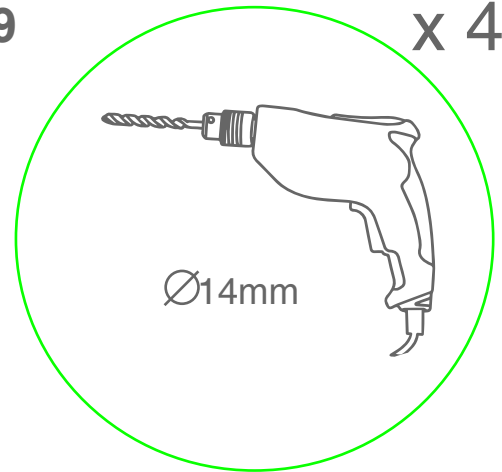


8

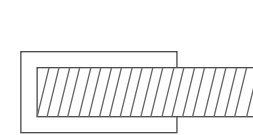
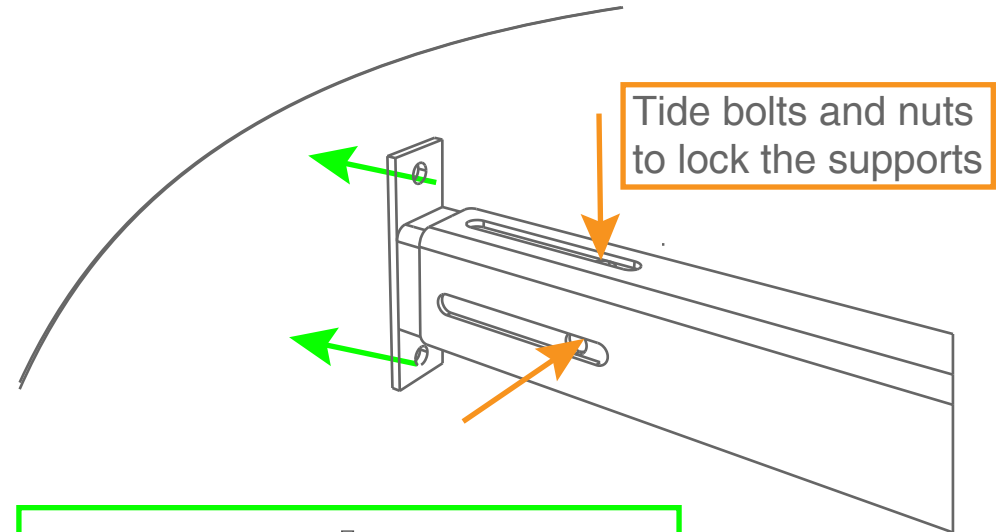


## Lower Supports

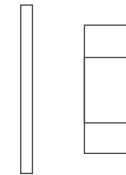
9



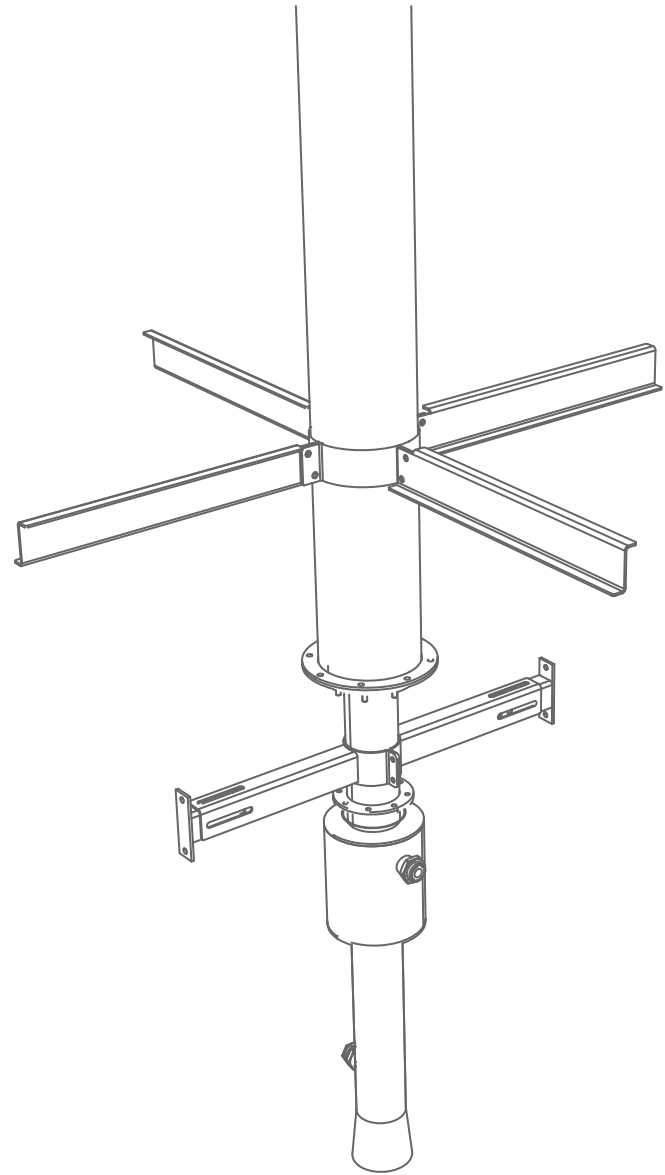
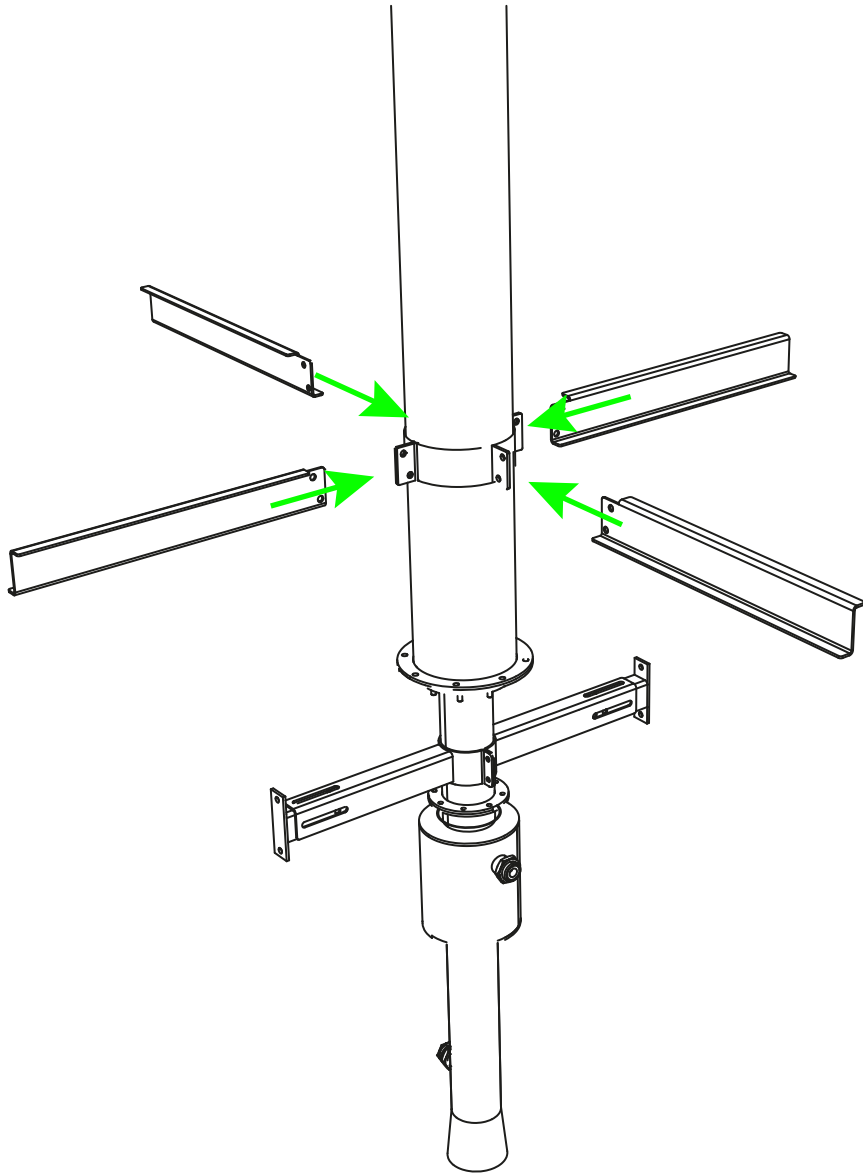
How it must look



Thread Bar locket  
by chemical cement

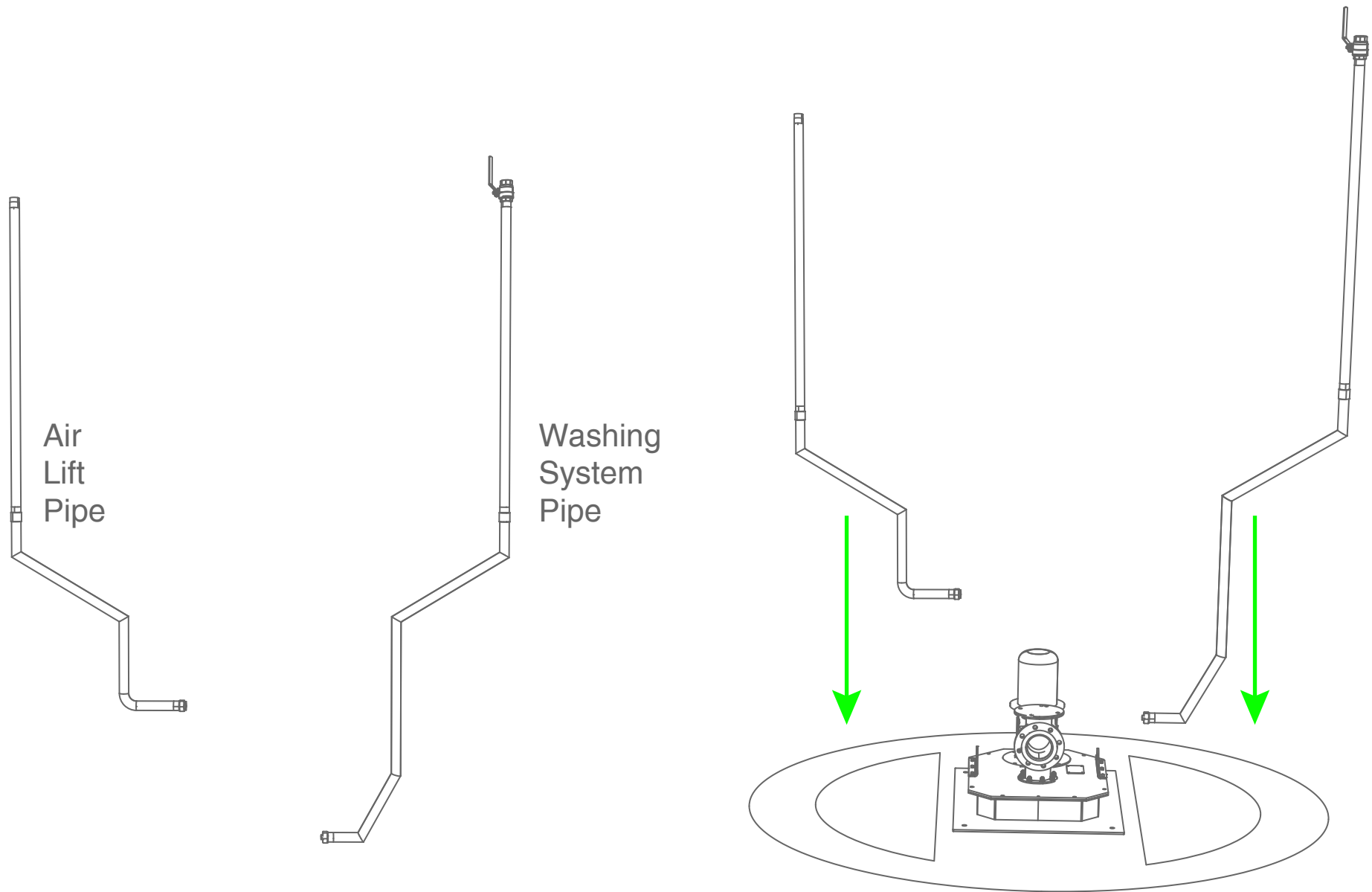


Auto-Lock Nut



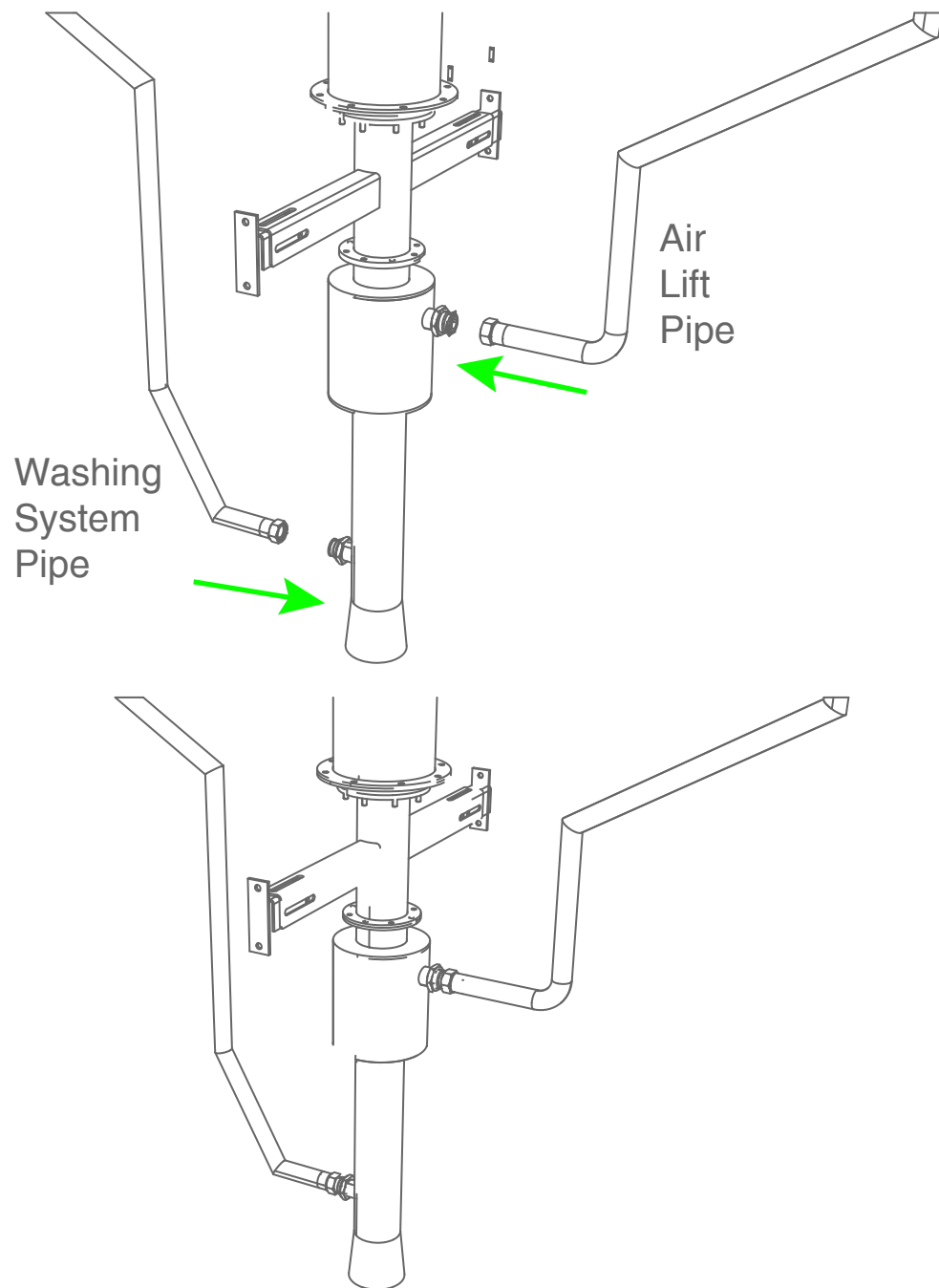
## Paddles Installations

Tide bolt and nuts for secure each paddle to the collar



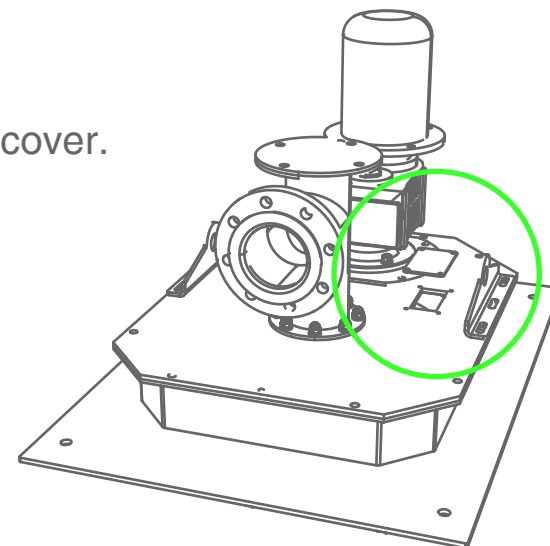
## Piping Installation

10



11

Remove the top cover.



Fill it with oil.  
!!!Do not cover the Fifth Wheel

